

Rynite[®] 415HP BK503

THERMOPLASTIC POLYESTER RESIN

Rynite® 热塑性聚酯的共性包括良好的机械和物理性能,例如强度和刚性之间良好的平衡、尺寸稳定性、耐蠕变、耐热老化、高表面光泽和固有地高温下良好的电气性能。可在很宽泛的温度范围内加工,有很好的流动性能。 Rynite® 热塑性聚酯通常应用于要求严苛的汽车、电子电器工业,成功取代金属、热固性材料和其他热塑性聚合物。

Rynite® 415HP BK503是一种15% 玻纤增强 PET具有优异的抗冲击性

<mark>总说明</mark> 树脂鉴别 制品标识码	PET-IGF15 >PET-IGF15<	ISO 1043 ISO 11469
机械性能 拉伸模量 断裂应力 断裂伸长率 弯曲模量 简支梁无缺口冲击强度, +23℃ 简支梁缺口冲击强度, +23℃ 悬臂梁缺口冲击强度, 23℃ Poisson's ratio	4500 MPa 80 MPa 5 % 4000 MPa 55 kJ/m² 11 kJ/m² 11 kJ/m² 0.36 -	ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 178 ISO 179/1eU ISO 179/1eA ISO 180/1A
 热性能 熔融温度, 10°C/min 热变形温度, 1.80 MPa 相对温度指数, 电气性能, 0.75mm 相对温度指数, 电气性能, 1.5mm 相对温度指数, 中气性能, 3mm 相对温度指数, 冲击, 0.75mm 相对温度指数, 冲击, 0.75mm 相对温度指数, 冲击, 3mm 相对温度指数, 强度, 0.75mm 相对温度指数, 强度, 1.5mm 相对温度指数, 强度, 1.5mm 	250 °C 190 °C 140 °C 140 °C 140 °C 120 °C 120 °C 120 °C 140 °C 140 °C	ISO 11357-1/-3 ISO 75-1/-2 UL 746B UL 746B UL 746B UL 746B UL 746B UL 746B UL 746B UL 746B UL 746B UL 746B
<mark>燃烧性能</mark> 1.5mm名义厚度时的燃烧性 测试用试样的厚度 UL注册 厚度为h时的燃烧性 测试用试样的厚度 UL注册 灼热丝燃烧指数, 0.75mm	HB class 1.5 mm yes - HB class 0.75 mm yes - 675 °C	IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-2-12

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灼热丝燃烧指数, 1mm 灼热丝燃烧指数, 1.5mm 灼热丝燃烧指数, 2mm 灼热丝起燃温度, 0.75mm 灼热丝起燃温度, 1.75mm 灼热丝起燃温度, 1.5mm 灼热丝起燃温度, 2mm 灼热丝起燃温度, 3mm FMVSS Class 燃烧速率, 厚度: 1毫米	675 °C 675 °C 700 °C 625 °C 625 °C 625 °C 650 °C 700 °C B - <80 mm/min	IEC 60695-2-12 IEC 60695-2-12 IEC 60695-2-12 IEC 60695-2-12 IEC 60695-2-13 IEC 60695-2-13 IEC 60695-2-13 IEC 60695-2-13 IEC 60695-2-13 IEC 60695-2-13 IEC 60695-2-13 IEC 3795 (FMVSS 302) ISO 3795 (FMVSS 302)
电性能		
相对介电常数., 100Hz	4.4 -	IEC 62631-2-1
相对介电常数., 1MHz	3.9 -	IEC 62631-2-1
介质损耗因子, 100Hz	423 E-4	IEC 62631-2-1
介质损耗因子, 1MHz	225 E-4	IEC 62631-2-1
体积电阻率	1E12 Ohm.m	IEC 62631-3-1
表面电阻率 介电强度	1E14 Ohm 34 kV/mm	IEC 62631-3-2 IEC 60243-1
相对漏电起痕指数	350 -	IEC 60112
其它性能 密度	1390 kg/m³	ISO 1183
注塑		
建议干燥	是	
建议干燥 干燥温度	是 120 °C	
干燥温度 干燥时间,除湿干燥机	120 °C 4 - 6 h	
干燥温度 干燥时间,除湿干燥机 加工前水分含量	120 °C 4 - 6 h ≤0.02 ^[1] %	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 注塑 熔体温度	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C 290 °C	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 螺杆大的切线速度 优良模具温度 模具温度	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C 290 °C 0.2 m/s 95 °C 75 °C	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 建塑 熔体温度 螺杆大的切线速度 优良模具温度 模具温度 模具温度	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C 290 °C 0.2 m/s 95 °C 75 °C 95 °C	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 辣杆大的切线速度 优良模具温度 模具温度 模具温度 保压范围	120 °C 4 - 6 h ≤ $0.02^{[1]}$ % 285 °C 270 °C 290 °C 0.2 m/s 95 °C 75 °C 95 °C 280 MPa	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 注塑 熔体温度 螺杆大的切线速度 优良模具温度 模具温度 模具温度 保压范围 保压时间	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C 290 °C 0.2 m/s 95 °C 75 °C 95 °C ≥ 80 MPa 4 s/mm	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 辣杆大的切线速度 优良模具温度 模具温度 模具温度 保压范围	120 °C 4 - 6 h ≤ $0.02^{[1]}$ % 285 °C 270 °C 290 °C 0.2 m/s 95 °C 75 °C 95 °C ≥ 80 MPa 4 s/mm As low as MPa	
干燥温度 干燥时间,除湿干燥机 加工前水分含量 优良熔体温度 注塑 熔体温度 注塑 熔体温度 螺杆大的切线速度 优良模具温度 模具温度 模具温度 保压范围 保压时间	120 °C 4 - 6 h ≤ 0.02 ^[1] % 285 °C 270 °C 290 °C 0.2 m/s 95 °C 75 °C 95 °C ≥ 80 MPa 4 s/mm	

[1]: At levels above 0.02%, strength and toughness will decrease, even though parts may not exhibit surface defects.

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成型

注塑

PREPROCESSING

Drying recommended = Yes Drying temperature = 120°C Drying time, dehumidified dryer = 4 h

Processing moisture content $\leq 0.02 \%$ At levels above 0.02%, strength and toughness will decrease, even though parts may not exhibit surface defects.

PROCESSING

Melt temperature optimum = 285°C Melt temperature range = 280-300°C

Mold temperature range = 75-95 °C (6mm - 1mm thickness) When lower mold temperatures are used, the initial shrinkage and warpage will be lower, but the surface appearance may be poorer and the dimensional change may be greater when the parts are subsequently heated.

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